

Cap Heat Press

Set the press to 350° F.

For a dye-sub or video print :

Trim both the print and prep paper at the same time.

Press prep paper for 10 seconds. Peel while hot.

Lay print over "prep" area.

Press for about 20 seconds and peel while hot. (time may vary : for darker transfers heat longer)

For Wax Thermal or Pre-printed transfers:

Trim transfer.

Press for 10 seconds.

Peel while hot.

Here are some helpful hints and guidelines:

- The press should remain **ON** during business hours. The press will take about 10-15 minutes to reach full temperature. No one will want to wait around for the press to "heat up."
- The ready light turns on only while the press is heating up. Once it reaches the temperature it was set for it will go out - indicating that it is "ready."
- To set the temperature:
 - Turn on press and wait for "ready" light to go out.
 - Check temperature on dial at the front of the heating platen.
 - Increase or decrease temperature using knob on top of heating platen.
 - Wait for "ready" light to go out before checking dial again.
 - repeat steps 2-4 as necessary.
- Protect the platen or heating surface at all times. If it gets dirty then all your caps will get dirty too. RPL sells a teflon sheet that will resist inks and transfer materials.
- Wax thermal transfers will stick and become difficult to peel for two reasons:
 - The transfer was not heated hot enough or long enough. (In which case you can heat for a few more seconds to see if it will release)
 - The transfer was heated too hot or too long. (In which case it will probably never come off)